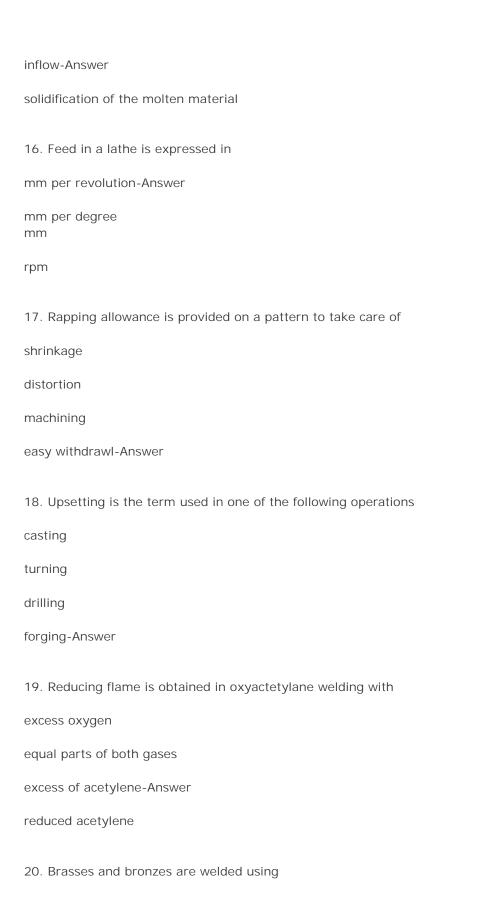
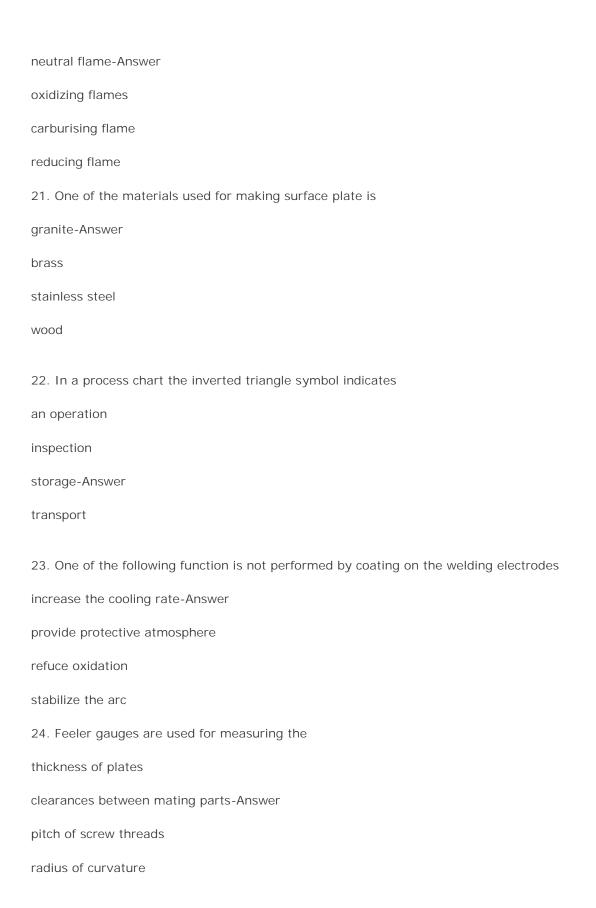


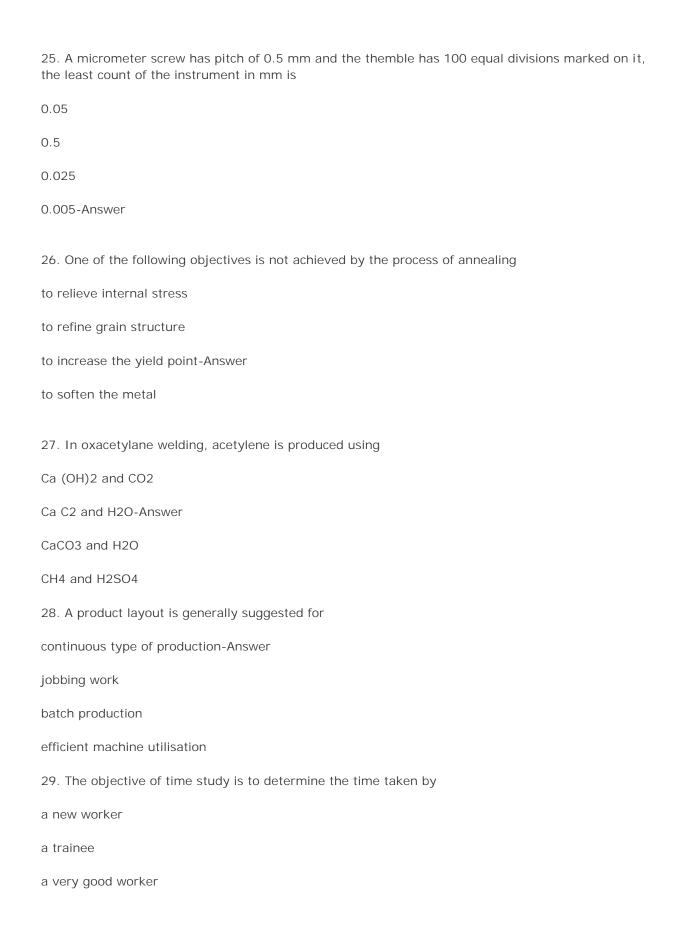
6. A refigerant used in the domestic refrigerator is
Sulphur dioxide
air
methane
freon-Answer
7. In Industry of the developed nations the type of production most often occurring is
Mass production
Batch production-Answer
Single lot production
Create lot production
8. Quick return motion is used in a
lathe
drilling
shaper-Answer
grinder
9. Draft on a pattern is provided for
facilitating pattern making
easy lifting of the casting
facilitating withdrawal of the pattern from the mould
providing for strinkage of the casting-Answer
10. Which of the following operations cannot be performed on a lathe facing
drilling
thread cutting

slotting-Answer
11. The pump with a low initial cost and low maintenance cost is
gear pump
bucket pump
double acting piston pump
centrifugal pump-Answer
12. Mandrels are used to hold
cutting tools
hollow work pieces-Answer
face plate
drill bits
13. The operation of enlarging of a hole is called
drilling
reaming
boring-Answer
counter sinking
14. In upcut milling the work piece is fed
at angle of 60 deg to the cutter
against the rotating cutter-Answer
at the right angle to the cutter
in the direction of the cutter
15. Sprue is the passing provided for the
outflow

smooth flow







efficient machine utilization-Answer
30. The break even point is that volume of production where
no profit exists-Answer
maximum profits are obtained
fixed costs are less
minimum losses occur
31. The melting point of the filler material in brazing should be above
420 deg C-Answer
600 deg C
800 deg C
1000 deg C