

## Turner Questions

1. Which one of the following is not a part of the center lathe?

- (a) Saddle
- (b) Feed rod
- (c) Arbor**
- (d) Lead

2. The headstock of a lathe is situated at the

- (a) The right-hand end of the lathe bed
- (b) The left-hand end of the lathe bed**
- (c) Middle of the lathe bed
- (d) Bottom of the lathe bed

3. The horizontal feed, crossfeed and screw cutting movement in a lathe is controlled by

- (a) Headstock
- (b) Tailstock
- (c) Cross-slide
- (d) Apron**

4. A face plate is held at

- (a) Headstock spindle**
- (b) Tailstock
- (c) Tool post
- (d) Bed

5. Tumbler gear quadrant is used for

- (a) Increasing the speed of the spindle
- (b) Decreasing the speed of the spindle
- (c) Changing the direction of rotation of the lead screw**
- (d) Changing the direction of the spindle

6. In a gap bed lathe, the gap is provided

- (a) Just below the nose of the headstock spindle**
- (b) Just below the spindle of the tailstock
- (c) In the middle of the bed
- (d) Anywhere in the bed

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7. While drilling in a lathe, the drill is held in the

- (a) Headstock
- (b) Tailstock**
- (c) Compound rest
- (d) Bed

8. A back-gear mechanism is provided in cone pulley headstock to

- (a) Reduce the speed of spindle**
- (b) Increase the speed of the spindle
- (c) Reverse the speed of the spindle
- (d) Transmit power from spindle gear to stud gear

9. Lathe bed is made of

- (a) Mild steel
- (b) Cast iron**
- (c) High carbon steel
- (d) High alloy steel

10. To prevent lathe bed guideways from damaging by chuck while mounting

- (a) Take the help of the supervisor
- (b) Support it with screw jack
- (c) Lift it with hand crane
- (d) Place a wooden piece on the guideways**